**Product specification**: Pure and Natural Hydraulic Lime (NHL). Contains no additives.

Conforms to European Norms (EN 459) and French Norm NFP 15.311

Strength factor: 3.5 (Moderately hydraulic)

Residue @ 0.09 mm: 6.5%

Density (volumetric weight): typical 40.6lbs/ft<sup>3</sup> Available (free) lime after slaking Ca(OH)<sub>2</sub>: 25% +

Packing: 55lb. Bags

Whiteness index: 72 Surface cover 274 sq.ft./oz

*Expansion* : < 3/64"

Residue of quick lime after slaking: < 1% **Shelf life**: 8-12 months kept sealed and dry

| MORTARS  | Compressive strength PSI |             |           |           | Elasticity Moduli (Mpa) |       |       |
|--|--------------------------|-------------|-----------|-----------|-------------------------|-------|-------|
| MIX RATIO                                      | EN459*                   | 1:2         | 1:2.5     | 1:3       | 1:2                     | 1:2.5 | 1:3   |
| 7 DAYS   |                          | 109         | 83        | 77        |                         |       |       |
| 28 DAYS  | 3.5*                     | 273         | 213       | 194       | 9010                    | 9000  | 8070  |
| 6 MONTHS                                       |                          | 1029        | 774       | 571       | 15260                   | 13501 | 12450 |
| 12 MONTHS                                      |                          | 1087        | 855       | 565       | 15280                   | 13620 | 13150 |
| 24 MONTHS                                      |                          | 1251        | 870       | 576       | 17480                   | 13785 | 13670 |
| Consumption for 1cu. yd of mortar lbs. +/- 10% |                          | 514         | 411       | 364       |                         |       |       |
| * Incoming European Norm                       | EN 459 ( mort            | tar ratio 1 | :1.3 with | ISO 679 S | Sand)                   |       |       |

Mixing: can be mixed in regular mortar mixers.

Application by spray gun: possible. Please consult us.

**Working temperatures**: not below 40°F or above 85°F. Make sure that high suction materials are thoroughly dampened before application. Avoid rapid drying due to high temperatures or strong winds by curing with a light water mist several times a day if necessary. Protect from frost, rain, direct sun and strong wind for a minimum of 72 hours.

SUITABLE FOR LATH WORK / LIME CONCRETE/INJECTION/GROUTING see relevant sheets.

**Reworking:** possible within 12 hours.



## Mortar composition: MASONRY/POINTING/ CAPPING/ BEDDING/ ASHLAR

Binder: sand ratio: from 1:1.5 to 1:3 depending on the support/background conditions, the size of the joint and the fineness of the sand. Always use well graded sands (#6 down to #200). See also "General Guidelines – Sands for NHL mortars".

## RENDERING

A. Pricking up coat (if required) (1/8"-3/16") 1 VOLUME NHL 3.5: 1.5 VOLUMES of SAND Cast on.

B. Undercoat (5/8"-3/4") 1 VOLUME NHL 3.5 : 2 VOLUMES of SAND\*

C. Finishing (3/16"-3/8") 1 VOLUME NHL 3.5 : 2.5 VOLUMES of SAND

With very fine sands possibly containing clays the binder content may have to be reduced.

Please also refer to General Guidelines: NHL Renders.

The above details are given for information purposes only. Final dosages and application should be checked with our technicians. The Factory reserves the right to alter specifications.

<sup>\*</sup>At this dosage the consumption is approx. 2.05lbs of NHL 3.5 per sq. yd. for each 1/8" thickness.